	4							
LAYOUT SHOWN AS EXAMPLE								
Keying Shown as example								
CHARACTERISTICS Connector dimension -Standard : Based on MIL-DTL-38999 Series III Dim Nominal ØS 48 Max								
Shell Material A luminium -Shell Material A luminium -Shell Plating Black Zinc Nickel -Insulator Thermoplastic -Contacts C opper Alloy								
-Seals & Grommet : Silicon Elastomer Country Jurisdiction & Control List -Contact Plating : Gold over copper Alloy 0.8μm minimum	2							
-Durability : 500 Mating cycles -Delivered with Souriau contacts and Accessories								
-Temperature Range : -65°C to +175°C -Salt Spray : 500 hours								
Mass : 81.42 g ± 10% ISS DATE Latest modification - by MOD N° Designed By: Date:	- 							
TITLE Aluminium Plug 8D series								
BASIC SERIES: 8D 5 - 25 Z 61 B D SHELL TYPE : Plug with RFI Shielding SHELL TYPE : Plug with RFI Shielding - 25 Z 61 B D <td>-</td>	-							
CONTACT TYPE : Standard Crimp Contact ORIENTATION : D SOURIAU WWW.SOURIAU.COM SOURIAU it must not be reproduced or								
SHELL SIZE : 25 CONTACT TYPE : SOCKET(500 Matings) communicated without permission PLATING : Z = Black Zinc Nickel CONTACT LAYOUT : 25-61 FORMAT SOURIAU DRG N° SHEET	-							
H G F E D 8D525Z61BD-C 1/2 H G F E D C B A								

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		Contact Layout								
4	ev By Solution	$\begin{array}{c} \begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ & & & & \\ & & & \\ & & & $	_							4
	B +.314 (7.98) + C +.413 (10.49) + D +.485 (12.32) +	Contacts (Insert arrangement 25-61) n Contact position ID (mm) X-axis Y-axis (mm) :500 (12.70) i +.251 (6.38) 314 (7.98) :435 (11.05) i +.133 (3.38) 379 (9.63) :343 (8.71) k +.000 (0.00) 402 (10.21) :230 (5.84) m 133 (3.38) 379 (9.63) :101 (2.57) n 251 (6.38) 314 (7.98)	-							
ω	$\begin{array}{cccc} F & +.536 (13.61) & \\ \hline G & +.511 (12.98) & \\ H & +.454 (11.53) & \\ J & +.368 (9.35) & \\ K & +.259 (6.58) & \\ L & +.134 (3.40) & \\ M & +.000 (0.00) & \\ M & +.000 (0.00) & \\ P &134 (3.40) & \\ P &259 (6.58) & \\ R &368 (9.35) & \\ R &368 (9.35) & \\ S &454 (11.53) & \\ T &511 (12.98) & \\ U &536 (13.61) & \\ V &527 (13.39) & \\ W &485 (12.32) & \\ X &413 (10.49) & \\ \end{array}$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $								3
	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$:435 (11.05) FF 237 (6.02) +.122 (3.10) :500 (12.70) GG 147 (3.73) +.223 (5.66) :454 (11.53) HH +.000 (0.00) +.200 (5.08) :454 (11.53) JJ +.105 (2.67) +.094 (2.39) :363 (9.22) KK +.135 (3.43) 041 (1.04) .283 (7.19) LL +.000 (0.00) 132 (3.35) :404 (1.17) NN 135 (3.43) 041 (1.04) :288 (2.24) PP +.000 (0.00) +.000 (0.00) :288 (2.24) PP +.000 (0.00) +.000 (0.00) :213 (5.41)								
	Shell Arrangement Numb size no. conta 25 -61 61	er of Size Service Contact Supersede acts contacts rating location I 20 I All MS20057-6	3 1			due to a use of the Proo the Specifications issued by	e for any non-conformity or da ducts which does not comply w either of the Parties or by a thir mendation, technical notice.)	ith		
N						CountryJurisdiction & Control ListFRNot Listed				2
						PN: 8D525Z61BD				
						A 18-10-2016 First Release				
_					ISS DATE Designed By:	Latest modification - by Date:	CUST	OMER DRAWING	MOD N°	
					TITLE	TITLE Aluminium Plug 8D series				
_					SCALE	Genera Tolera	inces:	RDS / PROJECT 859		4
						SOURIAU WWW.SOURIAU.COM This document is the p SOURIAU it must not be reproduced communicated without			or	
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