E	ال	m		0	D		
	ØS						
	Keying Shown as			LAYC	OUT SHOWN AS EXAMPLE		
	Keying Shown as						
CHARACTERISTICS -Standard : Based on MIL-DTL-38999 Series III	F	Connector dimension Dim Nominal					
 Shell Material : Composite Shell Plating : Olive drab Cadmium Insulator : Thermoplastic Contacts : Copper Alloy Seals & Grommet : Silicon Elastomer Contact Plating : Gold over copper Alloy 0.8µm minimum 		ØS 48 Max Z' 31.5 Max VV THREAD M37x1-6g		SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.) Country Jurisdiction & Control List FR Not Listed			
-Durability : 500 Mating cycles -Delivered with Souriau contacts and Accessories				Р	N: 8D525J35JA		
-Temperature Range -65°C to +175°C			A 07-10	-2016 First Release			
-Salt Spray : 2000 hours			ISS DA		- by		MOD N°
			Designed By:	Date:		CUSTOMER DRAWING	
			TITLE		Composite Plug 8	O series	
BASIC SERIES: 8D 5 - 25 J	J 35 J A		SCALE		General linear Tolerances: ±	NPRDS / PROJECT 859	
CONTACT TYPE : Standard Crimp Contact		ORIENTA		AU WWW.S	SOURIAU.COM	This document is the prope SOURIAU it must not be reproduced	
SHELL SIZE : 25		CONTACT TYPE : SOCKET (1500 N				communicated without perr	
		CONTACT LAYOUT			SOURIAU DRG N°		SHEET
PLATING : J = Olive drab Cadmium			A3		8D525J35JA-C		1/2

Le Contact Layout		4		
Image: Control for the form of the start sector in the start se		4		
Image: Control function Total function Total function Total function 1 Control function Control function Control function Control function 2 -200 (12) 100 (48) 6 -000 (00) 200 (48) 6 2 -200 (12) 100 (48) 6 -000 (00) 200 (48) 6 3 -66 (16) 000 (48) 6 -000 (00) 200 (48) 6 4 -56 (14) 000 (48) 6 -000 (48) 200 (48) 6 4 -56 (14) 000 (48) 6 -000 (48) 200 (48) 6 4 -56 (14) 000 (48) 6 -000 (48) 200 (48) 6 4 -60 (17) -70 (48) 7 -48 (12) -70 (48) (11) 100 (48) 1 -45 (12) 000 (21) 100 (48) 6 -000 (21) 100 (48) 1 -45 (12) 70 (70) 7 -000 (21) 100 (48) 100 (21) 100 (48) 1		3		
 4 - 47 N (2 T) - 270 (20) - 66 - 000 (00) - 142 (1 f) - 000 (00) - 122 (1 f) - 000 (1 f)<!--</td--><td></td><td>3</td>		3		
$ \begin{array}{c} 13 & -415(1054) & -190(43) & 77 & +083(2.11) & -095(2.41) \\ 14 & -327(40,77) & 78 & +083(2.11) & -295(7.24) \\ 15 & -332(4.33) & +444(1128) & 79 & +083(2.11) & -285(7.24) \\ 15 & -332(4.33) & +237(602) & 81 & +083(2.11) & -390(965) \\ 17 & -332(4.33) & +237(602) & 81 & +083(2.11) & -475(1207) \\ 18 & -332(4.33) & +124(2.161) & 82 & +190(406) & +531(13.49) \\ 19 & -332(4.33) & +047(119) & 83 & +166(4.22) & +427(10.85) \\ 20 & -332(4.33) & -142(3.61) & 85 & +166(4.22) & +427(10.85) \\ 21 & -332(4.33) & -142(3.61) & 85 & +166(4.22) & +237(602) \\ 22 & -332(4.33) & -142(3.61) & 85 & +166(4.22) & +227(602) \\ 22 & -332(4.33) & -237(602) & 86 & +106(4.22) & +142(3.61) \\ 24 & -332(4.33) & -337(4.33) & 87 & +106(4.22) & +427(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & +047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & +047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & +047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 24 & -332(4.33) & -427(10.85) & 88 & +166(4.22) & -047(1.19) \\ 25 & -249(6.52) & -380(65) & 90 & +166(4.22) & -237(6.02) \\ 26 & -249(6.53) & -380(65) & 90 & +166(4.22) & -237(6.02) \\ 27 & -324(6.53) & -380(65) & 90 & +166(4.22) & -237(6.02) \\ 27 & -249(6.53) & -380(65) & 90 & +166(4.22) & -327(6.02) \\ 27 & -249(6.53) & -380(65) & 90 & +166(4.22) & -327(6.02) \\ 27 & -249(6.53) & -380(65) & 90 & +166(4.22) & -327(6.02) \\ 27 & -249(6.53) & -380(65) & 90 & +166(4.22) & -327(6.02) \\ 28 & -249(6.53) & -380(65) & 90 & +166(4.22) & -327(6.02) \\ 28 & -249(6.53) & -380(65) & 90 & +166(4.22) & -328(4.33) \\ 28 & -380(6.54) $		3		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$				
28 -249 (6.32) +.190 (4.83) 92 +.166 (4.22)427 (10.85)				
$\frac{29}{34} - \frac{249}{632} + \frac{005}{241} + \frac{93}{96} + \frac{1166}{422} + \frac{122}{522} + \frac{522}{1326} + \frac{1366}{1422} + \frac{156}{422} + \frac{122}{526} + \frac{522}{1326} + \frac{1366}{1422} + \frac{1366}{142} + \frac{1366}{1422} + \frac{1366}{142} + \frac{1366}{1422} + \frac{1366}{142} + \frac{1366}{1422} + \frac{1366}{142} + \frac{1366}{142} + 1366$	due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party			
40 -166 (4.22) +142 (3.61) 104 +249 (6.32) -475 (12.07) 41 -166 (4.22) -047 (1.19) 105 +332 (8.43) +444 (11.28) 42 -166 (4.22) -047 (1.19) 106 +332 (8.43) +444 (11.28) 43 -166 (4.22) -142 (3.61) 107 +332 (8.43) +237 (6.02) 44 -166 (4.22) -237 (6.02) 108 +332 (8.43) +142 (3.61) 45 -166 (4.22) -327 (10.85) 109 +332 (8.43) +142 (3.61) 45 -166 (4.22) -327 (10.55) 110 +332 (8.43) +047 (1.19)		2		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$				
54 083 (2.11) 095 (2.41) 118 +.415 (10.54) +.000 (0.00) 55 083 (2.11) 190 (4.83) 119 +.415 (10.54) 095 (2.41) 56 083 (2.11) 380 (2.11) 380 (2.11) 380 (2.11) 190 (4.83) 56 083 (2.11) 380 (2.11) 380 (2.11) 390 (4.83) 190 (4.83)		10		
58 083 (2.11) 475 (12.07) 122 +.479 (12.17) +.279 (7.09) 59 +.000 (0.00) +.522 (13.26) 123 +.520 (13.21) +.190 (4.83) 60 +.000 (0.00) +.427 (10.63.37) 1.906 (2.41) 006 (2.00) 006 (2.00) 61 +.000 (0.00) +.323 (8.43) 125 +.556 (11.37) 006 (2.41) 62 +.000 (0.00) +.237 (6.02) 126 +.546 (13.37) 006 (2.41)	MOD N°			
63 +.000 (0.00) +.142 (3.61) 127 +.520 (13.21) 190 (4.83) 64 +.000 (0.00) +.047 (1.19) 128 +.479 (12.17) 279 (7.09)				
(Applicable to MIL-DTL-38999 only) SCALE General linear NPRDS / PROJECT Shell Arrangement Number of size Size Service Contact Supersedes 25 -35 128 220 M All MS2753335 MS2753335 859	CT	1		
SOURIAU WWW.SOURIAU.COM	e reproduced or			
FORMAT SOURIAU DRG N° A3 8D5251351A-C	SHEET			
A3 8D525J35JA-C H G F E D C B	2/2 A			