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Z Z Production of the second s						
			LAYOUT SHOWN AS EX	XAMPLE		
	Kouing Shown as overable					
CHARACTERISTICS	Keying Shown as example	_				
-Standard : Based on MIL-DTL-38999 Series III	Connector dimension Dim Nominal	-				
-Shell Material : Aluminium	ØS 48 Max Z 31 Max		SOURIALI shall not be liable for any	v non-conformity or damage		
-Shell Plating : Nickel	Z 31 Max VV THREAD M37x1-6g	-	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with			
-Insulator : Thermoplastic	<u>_</u>		the Specifications issued by either of			
-Contacts : Copper Alloy			(professional recommendat	ion, technical notice.)		
-Seals & Grommet : Silicon Elastomer			Countr	y Jurisdiction & Control List		
-Contact Plating : Gold over copper Alloy 0.8µm minimum			FR	Not Listed		
-Durability : 500 Mating cycles			PN: 8D525F20SCL			
-Delivered without Souriau contacts			PN. 80323F	203CL		
-Temperature Range65°C to +200°C		A 06-10-	2016 First Release			
-Salt Spray : 48 hours						
		ISS DA Designed By:	TE Latest modification - by Date:	CUSTOMER DRAWING	MOD N°	
		TITLE	Alumin	Aluminium Plug 8D series		
BASIC SERIES: 8D 5 - 25 F SHELL TYPE : Plug with RFI Shielding	20 S C L Delivered	SCALE N/O Contacts NA	General linear Tolerances:	NPRDS / PROJECT 859		
				This document is the p	roperty of	
CONTACT TYPE : Standard Crimp Contact SHELL SIZE : 25	CONTACT TYPE : SOCKET	ENTATION : C 500 Matings)	AU WWW.SOURIAU.C	OM SOURIAU it must not be reproc communicated without		
		YOUT : 25-20	SOURIAU		SHEET	
PLATING : E = Nickel		1001.2J-20	JUUNIAU			
PLATING : F = Nickel		A3	8D525F2		1/2	

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		Contact Layout				
4						
	Contact Locatio	Contacts (Insert arrangement 25-20) in Contact Location				
ω	position X-axis ID (mm) A +000 (0 00) B +.234 (5.94) C +.352 (8.94) D +.466 (11.84) E +.530 (13.46) F +.537 (13.64) G +.467 (11.86) H +.208 (5.28) J +.000 (0.00) K -2008 (5.28) L 467 (11.86) M 537 (13.64) Contact Location position JV-axis ID 530 (13.46) P 466 (11.84)	Y-axis (mm) Contact position ID Contact (mm) Y-axis (mm) +407 (10.34) S -234 (5.94) +511 (12.96) +511 (12.96) T +243 (6.17) +270 (6.86) +411 (10.44) U +357 (9.07) +138 (3.45) +275 (6.99) V +450 (11.43) -138 (3.45) -312 (7.92) X -450 (11.43) -183 (4.65) -312 (7.92) X -450 (11.43) -183 (4.65) -351 (8.97) Z -234 (6.17) +227 (6.86) -541 (13.74) 1 +195 (4.95) +115 (2.92) Contacts -061 (1.55) -061 (1.55) -352 (8.97) 2 +317 (8.05) -061 (1.55) -351 (7.92) 3 -317 (8.05) -061 (1.55) -312 (7.92) 3 -317 (8.05) -061 (1.55) -310 (0.05) -061 (1.55) -115 (2.92) Contact Contact Montact X-axis Y-axis (mm) Contact X-axis Y-axis (mm) Contact </th <th></th> <th></th> <th></th> <th></th>				
	Shell Arrange- size ment no. Number S contacts cor	ize Service Contact Standard contact rating rating Pin Socket				
	25 -20 13	8 Twinax A,H,K M39029/90-529 M39029/91-530 12 Coax 2,3 M39029/28-211 M39029/75-103 14 W,5 M39029/10-558 M39029/10-558 16 V,5 M39029/10-558 M39029/10-558 16 N C.D.E,F, J.M.N.P. R.T.U.Y. M39029/16-364 M39029/16-356 20 B,G,L,S, V,X,1,4, M39029/158-363 M39029/16-356	2 			SOURIAU shall not be liable for a due to a use of the Products the Specifications issued by either (professional recommend
N						Cour
						PN: 8D525
					A 06-10-20	016 First Release
					ISS DATE	
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					TITLE	Alum
_					SCALE NA	General linear Tolerances:
					SOURIA	U WWW.SOURIAU.
					FORMAT A3	SOURIAI 8D525F
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any non-conformi which does not co r of the Parties or dation, technical n ntry Juriso 5F2OSCL	mply with by a third party		2		
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	CUSTOMER DRAWING	MOD N°			
inium Plug 8D series					
r	NPRDS / PROJECT				
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.COM This document is the property of SOURIAU it must not be reproduced or communicated without permission					
U DRG N° F20SCL-C		SHEET			
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